#### MAJOR DESIGN FLAW DISCOVERED THROUGH FEA

- 8 LOCATIONS ON DOWNSTREAM MITER GATES
- APPROXIMATELY 6' x 7' HALF INCH WELDING REMOVED
- REPLACED WITH SHOP-MILLED THICKER PLATES WITH TRANSITIONS
- ADDITIONAL LONGITUDINAL AND TRANSVERSE STIFFENERS ADDED
- SUBSTANTIAL WELDING
- 48 STRAIN GUAGES STRATEGICALLY LOCATED TO MONITOR POTENTIAL CHANGE IN STRESS

#### INFORESEEN CULVERT ISSUES

#### REMAINING WORK SCHEDULED FOR FY23















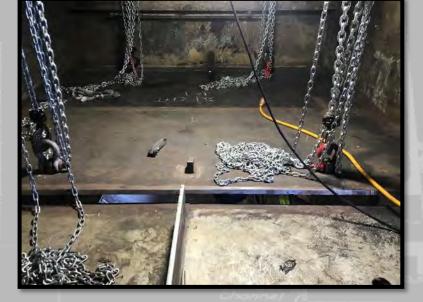












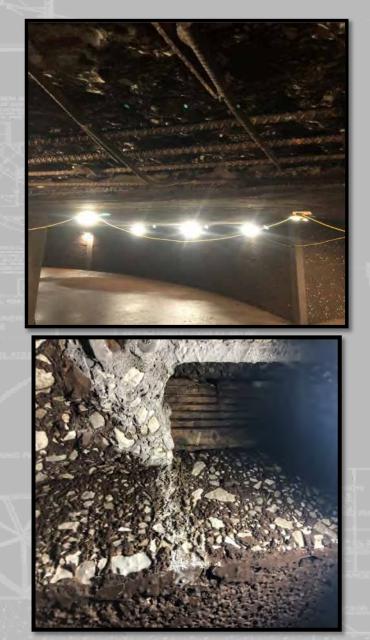












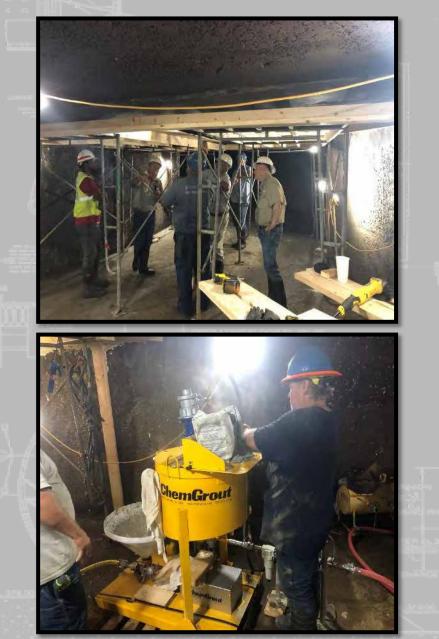










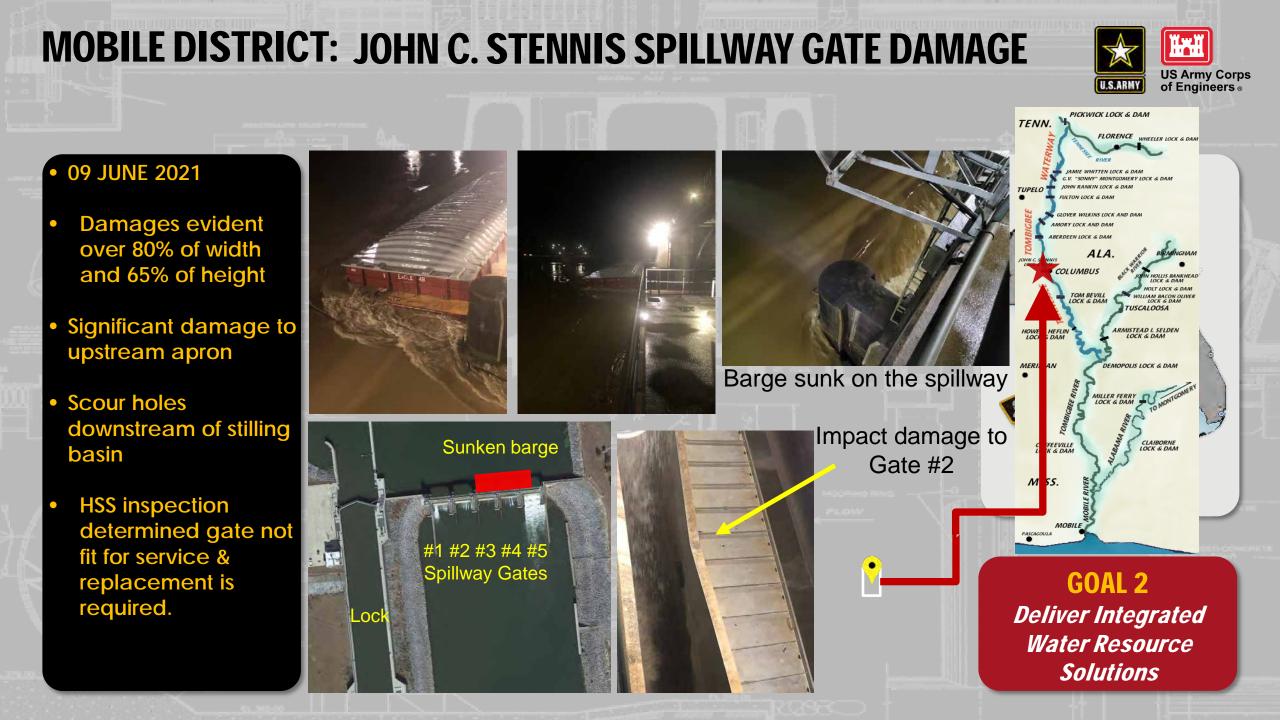










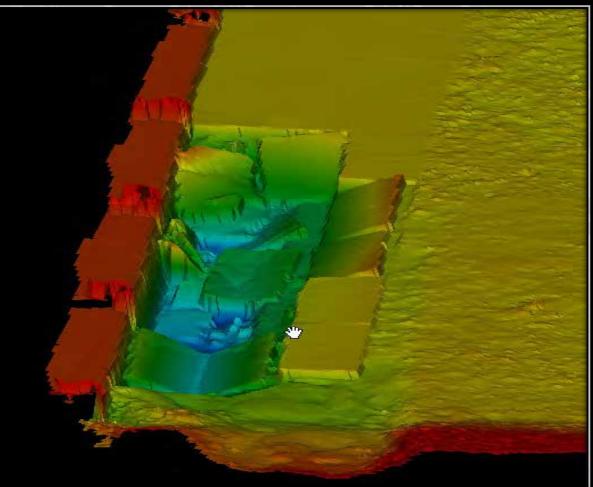


## **MOBILE DISTRICT: JOHN C. STENNIS SPILLWAY GATE DAMAGE**



- Approximately 150' X 60' concrete apron damaged
- Scour varies with deepest location ~20'
- At deepest location, within 5' of undermining structure
- Approximately 3,000 tons of rock displaced downstream of stilling basin

### **UPSTREAM APRON DAMAGE**





**GOAL 2** *Deliver Integrated Water Resource Solutions* 

## **MOBILE DISTRICT: TOM BEVILL SPILLWAY GATE DAMAGE**



PICKWICK LOCK & DAM TENN. WHEELER LOCK & DAM ALA COLUMBUS OM BEVILL OCK & DAM WILLIAM BACON OLIVER LOCK & DAM TUSCALOOSA RMISTEAD I. SELDEN ELL HE MERIDIAN DEMOPOLIS LOCK & DAM MILLER FERR CLAIBORNE LOCK & DAM COFFEEVIL MISS. PASCAGOULA GOAL 2 **Deliver Integrated** Water Resource **Solutions** 

#### 10 JUNE 2021

- Little to no damages to spillway gate
- Busted concrete piers upstream of gate
- Damaged handrail along abutment wall
  - Loss of pool (~3' below normal pool)
  - Regained pool within 12 hours

## **MV TENN TOM REPAIRS**



### EXPECTED DRY-DOCK: SEPTEMBER/EARLY OCTOBER

- APROXIMATELY 6-8 WEEKS
- REPLACE OUTDATED AND PROBLEMATIC GEARS
- UPDATE GENERATOR POWER TO ALIGN
  WITH NEW CRANE AND BARGE
  ARRANGEMENT



**MV TENN. TOM** BUILT 1995 BY PATTI SHIPYARDS

# **R.W. DAVIS REPLACEMENT**



### R.W. DAVIS SCHEDULED FOR REPLACEMENT

- REPLACE FIXED PEDESTAL MOUNT
  CRANE WITH CRAWLER CRANE ON
  BARGE
- 300 TON CRANE FOR HEAVY LIFT AND DUTY CYCLE WORK
- APPROXIMATELY \$25M PRIP FUNDS
- CRANE AND BARGE CURRENTLY IN FABRICATION STAGE
- EXPECTED DELIVERY EARLY 2022



CRANE BARGE R.W. DAVIS BUILT 1993 BY VANGUARD SERVICES

# **TTWW MANAGEMENT CENTER OFFICE**



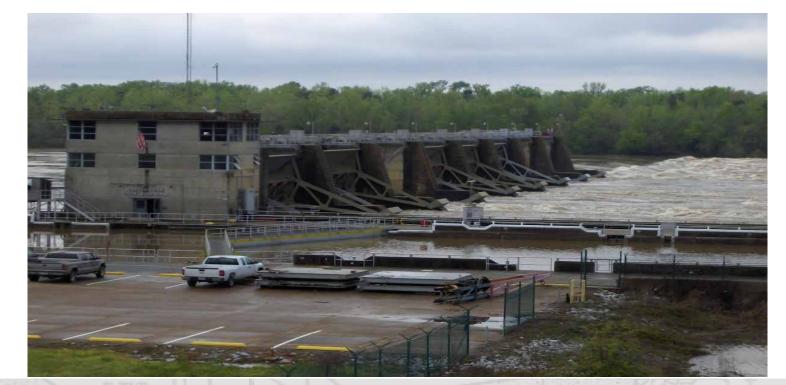
- LOCATION OF EXISTING FACILITY
- TWO-STORY WITH 16,625 SQUARE FEET
- MINIMIZE MAINTENANCE
- ESTIMATED COST: \$9M
- DEMO OF OLD OFFICE COMPLETE
- ~ 18 TO 24 MONTHS TO CONSTRUCT



## **2021 – BWT HIGH-WATER EVENTS**

Although flooding levels did not reach historic levels of 2019 & 2020, there have been multiple high-water events in 2021 causing:

- 1. High flows, changing conditions
- 2. Hazardous out drafts around spillways/locks.
- 3. Shoaling, hopefully not as significate as '19 & '20
- 4. Flooding in late June caused 3-day delay at start of Oliver Lock Closure







## **2021 BWT LOCK CLOSURES**

Black Warrior-Tombigbee Waterway:

1. Bankhead Lock, RM 365, (30 Days)

2. Oliver Lock, RM 338, (30 Days)

Dates: 24 June – 23 July 2021\* \*Oliver Opened early on 21 July \*Bankhead Opened 27 July, opening delay due to rain effecting painting operations and cure time.



Oliver



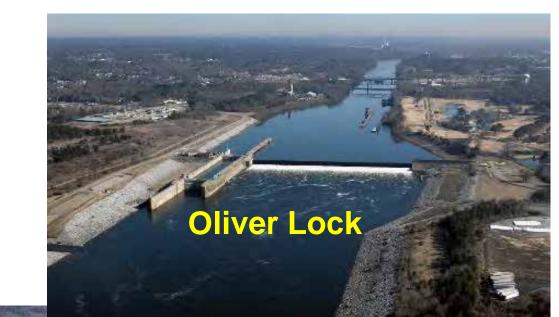


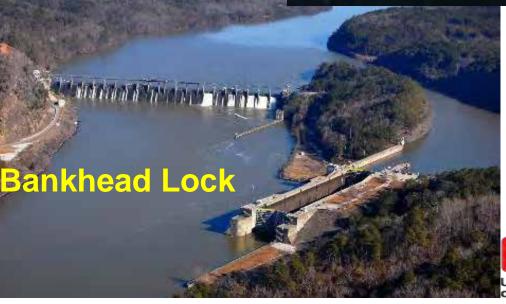


### **OLIVER & BANKHEAD LOCK - 30 DAY CLOSURES**

#### Work Activities (FY21):

- Fully dewatered the locks
- Inspected all under water components of miter gates and lock valves.
- Repaired/Replaced miter gate seals
- Repaired miter gate cracks/damage
- Repaired valve grease lines
- Repaired cathodic protection (corrosion prevention)
- Painted all miter gates
- Checked miter gate and valve operation







### LOCK DEWATERED – STOP LOGS AND PUMPS SET





#### **BANKHEAD LOCK - DEWATERED**







### **BANKHEAD LOCK**







#### **Dewatered Lock – Allows for full inspection**



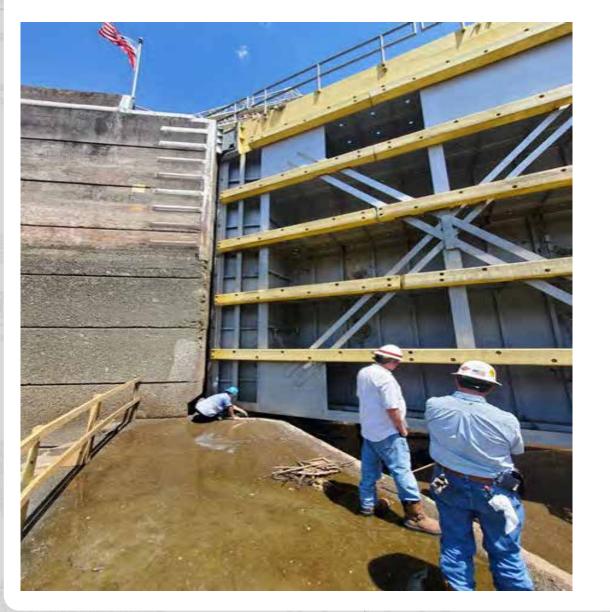
# Lock Emptying / Filling Valve Repairs inspected and repairs made







#### **INSPECTION – CRACKS FOUND AND REPAIRED ON UPPER MITER GATE**









#### **BANKHEAD LOCK – REPAIRS AND PAINT PREP**

